

DIAMETRO \ SPESSORE	SPESSORE															
	1,5	1,8	2	2,5	3	4	5	6	7	8	9,6	10	12	12,5	14	16
10 x 10	0,397															
12 x 12	0,491															
12,7 x 12,7 - 1/2" x 1/2"	0,524	0,611	0,665													
13 x 13	0,538	0,628	0,684													
14 x 14	0,585	0,684	0,747													
15 x 15	0,632	0,741	0,81													
15,5 x 15,5	0,656	0,769	0,841													
15,87 x 15,87 - 5/8" x 5/8"	0,673	0,79	0,864	1,039												
16 x 16	0,679	0,797	0,872	1,049												
17 x 17	0,726	0,854	0,935	1,128												
18 x 18	0,773	0,91	0,998	1,206	1,261											
19 x 19	0,82	0,967	1,061	1,285												
19,05 x 19,05 - 3/4" x 3/4"	0,823	0,97	1,064	1,289												
20 x 20	0,868	1,023	1,124	1,363	1,45											
22 x 22	0,962	1,136	1,249	1,52	1,638											
22,2 x 22,2 - 7/8" x 7/8"	0,971	1,148	1,262	1,536												
24 x 24	1,056	1,249	1,375	1,677	1,827											
25 x 25	1,103	1,306	1,438	1,756	1,921											
25,4 x 25,4 - 1" x 1"	1,122	1,328	1,463	1,787	1,958											
27 x 27	1,197	1,419	1,563	1,913												
28 x 28	1,244	1,475	1,626	1,991	2,203											
30 x 30	1,339	1,588	1,752	2,148	2,392	2,996										
31,75 x 31,75 - 1 1/4" x 1 1/4"	1,421	1,687	1,862	2,286	2,557											
34 x 34	1,527	1,814	2,003	2,462	2,769	3,498										
35 x 35	1,574	1,871	2,066	2,541	2,863	3,624										
38 x 38	1,715	2,041	2,254	2,776	3,145	4,001										
38,1 x 38,1 - 1 1/2" x 1 1/2"	1,72	2,046	2,26	2,784	3,155	4,013										
40 x 40	1,81	2,154	2,38	2,933	3,334	4,252										
42 x 42	1,904	2,267	2,505	3,09	3,522	4,503										
45 x 45	2,045	2,436	2,694	3,326	3,805	4,88										
48 x 48	2,186	2,606	2,882	3,561	4,087	5,257										
50 x 50	2,281	2,719	3,008	3,718	4,276	5,508	6,644									
50,8 x 50,8 - 2" x 2"	2,318	2,764	3,058	3,781	4,351	5,609	6,769									
53 x 53	2,422	2,888	3,196	3,954	4,558	5,885										

TABELLA DIMENSIONALE TUBI SALDATI DA NASTRO A CALDO  
DI PRECISIONE QUADRI



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DIAMETRO \ SPESSORE	SPESSORE															
	1,5	1,8	2	2,5	3	4	5	6	7	8	9,6	10	12	12,5	14	16
54 x 54	2,469	2,945	3,259	4,032	4,563	6,01	7,272									
55 x 55	2,516	3,001	3,322	4,111	4,747	6,136	7,429									
59,3 x 59,3	2,719	3,244	3,592	4,448												
60 x 60	2,752	3,284	3,636	4,503	5,218	6,764	8,214									
63,5 x 63,5	2,916	3,482	3,855	4,778	5,547	7,204	8,763									
64 x 64	2,94	3,51	3,887	4,817	5,595	7,266	8,842									
65 x 65	2,987	3,567	3,95	4,896	5,689	7,392	8,999	10,509								
67 x 67	3,081	3,68	4,075	5,053	5,877	7,643	9,313									
70 x 70	3,223	3,849	4,264	5,288	6,16	8,02	9,784	11,451								
73 x 73	3,364	4,019	4,452	5,524	6,442	8,397	10,255									
75 x 75			4,578	5,681	6,631	8,648	10,569	12,393								
76,2 x 76,2 - 3" x 3"	3,515	4,2	4,653	5,775	6,744	8,799	10,757	12,619								
80 x 80	3,694	4,414	4,892	6,073	7,102	9,276	11,354	13,335	15,22	17,008						
88,9 x 88,9 - 3 1/2" x 3 1/2"		4,917	5,451	6,772	7,94	10,394	12,751	15,012								
90 x 90			5,52	6,858	8,044	10,532	12,924	15,219	17,418	19,52						
100 x 100			6,148	7,643	8,986	11,788	14,494	17,103	19,616	22,032	25,698	26,575	30,733			
101,6 x 101,6 - 4" x 4"			6,248	7,769	9,137	11,989	14,745	17,405	19,968							
110 x 110				8,428	9,928	13,044	16,064	18,987	21,814							
120 x 120				9,213	10,87	14,3	17,634	20,871	24,012	27,056	31,726	32,855	38,269			
125 x 125				9,606	11,341	14,928	18,419	21,813	25,111	28,312						
127 x 127 - 5" x 5"				9,763	11,529	15,179	18,733	22,19	25,551	28,815						
130 x 130				9,998	11,812	15,556	19,204	22,755	26,21	29,568						
140 x 140					12,754	16,812	20,774	24,639	28,408	32,08	37,755	39,135	45,805			
150 x 150					13,696	18,068	22,344	26,523	30,606	34,592	40,77	42,275	49,573	51,337	56,484	
152,4 x 152,4 - 6" x 6"					13,922	18,37	22,721	26,975	31,133	35,195						
160 x 160					14,638	19,324	23,914	28,407	32,804	37,104	43,784	45,415	53,341	55,262	60,88	
175 x 175					16,051	21,208	26,269	31,233	36,101	40,872						
180 x 180					16,52	21,836	27,054	32,175	37,2	42,128	49,813	51,695	60,877	63,112	69,672	78,081
200 x 200					18,406	24,348	30,194	35,943	41,596	47,152	55,842	57,975	68,413	70,962	78,464	
220 x 220					20,29	26,86	33,334	39,711	45,992	52,176	61,87	64,255	75,949	78,812	87,256	
250 x 250								38,044	45,363	52,586	59,712	70,914	73,675	87,253	90,587	100,444
260 x 260								39,614	47,247	54,784	62,224	73,928	76,815	91,021	94,512	104,84
300 x 300								45,894	54,783	63,576	72,272	85,986	89,375	106,093	110,212	122,424
325 x 325								49,819	59,493	69,071	78,552	93,522	97,225	115,513	120,024	133,414

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